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Abstract of the Disclosure

10 A hinged armature valve having a drive part and a
control part affixed thereto, the drive part comprising
an electromagnet unit, which is embedded in a drive part
housing, fashioned of plastic material, molded in place
during manufacture. The control part defines a control
15 chamber in which a hinged armature is accommodated able
to be pivoted for selectively opening and closing of two
valve openings. The control part housing as well
consists of plastic material, it being connected with the
drive part housing in the joint region by a surrounding
20 laser weldment in a gas-tight manner.

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Figure 1.